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DOUBLE GLUE INSTALLATION INSTRUCTIONS

CT-7DS PLUS

This tape is specifically manufactured for double glue installations. It has hot melt adhesive on the topside for bonding to the carpet backing and pressure sensitive hot melt on the underside for a permanent bond between the pad and seam tape.

INSTALLATION INSTRUCTIONS:

A) Layout

Spread out carpet in the area where it is to be installed. Align all carpet breadths in their proper position and trim the carpet edges. Butt trimmed edges together the length of the seam. Fold back one edge to gain access to the opposite trimmed edge at the seam location.

B) Tape Placement

Roll out CT-7DS Plus and cut to desired length. Place the tape under the breadth of carpet utilizing CT-7DS Plus center markings for proper alignment. At this time, remove the release paper lining from the underside and adhere to pad. Press or roll tape onto pad *after* alignment is complete. If proper alignment is not achieved, CT-7DS Plus may be pulled off the cushion and realigned prior to making full contact with the pad.

C) Troweling of Adhesive

Using the recommended notched trowel, spread recommended double glue adhesive *up to edges of CT-7DS Plus*. After troweling is completed and after manufacturer's recommended open time, lay carpet into the adhesive.

D) Hot Melt Seam

After both breadths of the carpet are properly pressed into double glue adhesive with trimmed edges butted, place the Orcon Kool Top Iron on CT-7DS Plus. While melting the thermoplastic adhesive on the topside of CT-7DS Plus, the heat will automatically soften the underside pressure sensitive hot melt adhesive. The completed procedure will ensure a strong, trouble-free, shrink-resistant, double glue seam.

**To prevent fraying and raveling, always apply a bead of Orcon's Fast Lock Seam Adhesive to both trimmed carpet edges.

K-80 DCT

K-80 DCT is also recommended for double glue installations for use with border work, fills or anywhere carpet can be seamed before gluing. A special feature of K-80 DCT allows the paper backing to be peeled off after the seam has been made.

INSTALLATION INSTRUCTIONS:

K-80 DCT can be either face seamed or back seamed. After making the seam with K-80 DCT and the hot melt adhesive on back of carpet has cooled, peel off paper backing and lay the carpet into a full spread of double glue adhesive. As with CT-7DS Plus, the added strength will ensure a trouble-free, shrink-resistant, double glue seam.

IMPORTANT CONSIDERATIONS

1. Installation of ORCON tapes must be installed in accordance with CRI 104 and 105 (Standard for Installation of Textile Floorcovering Materials).
2. Although ORCON recommends its tape for use with woven carpet, all Axminster and Wilton carpets must be tested with heat seaming tape prior to installation. Some woven carpet may include sizing or treatment to the backing by the carpet manufacturer which can prevent a permanent hot melt seam.
3. The test seam should be made with either CT-7DS Plus or K-80 DCT and the finished seam left for 24 hours to ensure a permanent bond to the carpet backing. The seam should then be checked for a proper bond either by stretching or by manually attempting to peel tape off carpet backing.
4. Always contact the carpet manufacturer regarding their policy with heat seaming tapes and double glue installations.

Carpet Installation Experts

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