

IRON INSTRUCTIONS:

Kool Top[®] or Feather Lite[™]

- 1. Plug iron into any standard 110 volt receptacle. Set temperature dial to no more than #3 setting.**

This setting will allow fast pace seaming without damage to the polypropylene backing.

- 2. Allow iron to heat up (approximately) 3 minutes or until the light on the handle goes out signaling iron is up to preset level of heat. Keep iron in tray until you are ready to begin seaming.**

- 3. Position the carpet in the room with the cut carpet edges butted together. Position the seam tape under the carpet centered between both pieces of carpet.**

- 4. Fold back both pieces of carpet wide enough to get the iron in and set on the tape without touching any of the carpet face yarns. Wait approximately one to two minutes for the thermoplastic adhesive on the seam tape to become soft and viscous, almost to a liquid.**

- 5. Slowly move the iron forward; looking to make certain a complete melt of the adhesive has been achieved. Proceed to move the iron forward slightly less than one iron length at a time.**

- 6. Each time the iron is advanced, work the trailing section of carpet to place both carpet edges into the melted adhesive making sure the carpet edges touch but do not over-lap. Using a smooth roller for cut pile or star wheel roller for loop pile and Berber, roll carpet into melted adhesive using firm downward pressure. Three or four repetitions should suffice. This insures adhesive has penetrated the carpet backing completely. A seam weight**

should now be placed on the rolled section to ensure the seam cools flat. A seam weight should be no more than 20 pounds, flat and low profile.

7. The iron is now ready to move again to the next section of the seam. Iron speed should be approximately 2 to 3 feet per minute. Continue melting, rolling, and weighting the entire length of the seam until you reach the end.

8. At the end of the seam leave the iron on the seam tape for approximately one to two minutes, making certain the thermoplastic is completely melted.

If your seam ends at a wall, lift the front of the iron progressively as you move it forward, dragging the back edge of the iron on the tape. Use light pressure on the back of the iron so as not to “plow” the adhesive forward. Do not allow adhesive to make contact with the wall. Pull iron out of seam and set it into the iron tray. Roll the final section and place the weight at end of seam. Allow the seam to cool approximately 20 minutes before performing any stretching procedures.